

Life Sciences



KleenpakTM HT Connector For convenient and secure sterile connection of flexible nominal tubing

Kleenpak™ HT Connector

For convenient and secure sterile connection of flexible nominal tubing



Description

The disposable, **Kleenpak** connector allows for the dry connection of two separate fluid pathways, while maintaining the sterile integrity of both. The connector consists of a male and a female connector, each covered by a vented peel away strip that protects the port and maintains the sterility of the sterile fluid pathway. Different connector options are available to allow for the connection of 13 mm (½ in.), 9.6 mm (¾ in.) or 6 mm (¼ in.) nominal tubing. **Kleenpak** connectors can either be autoclaved up to 130 °C (266 °F) or Gamma sterilized.

Applications

- Transfer of inoculums to reactors
- Sampling during fermentation or cell culture
- Connection of small sterile equipment to large equipment (e.g. bioreactors)
- Handling of bulk material in a nonsterile environment
- · Connection from tank to filling line
- · Connection to a disposable system

Benefits

- No capital equipment required
- · Connection is made in seconds
- Connector can be autoclaved or Gamma sterilized
- Easy to make connection even in cramped environment
- Maintains a sterile fluid pathway upon activation of device
- Peel-away strip maintains sterility until ready to use
- Vented to allow steam penetration and

- to prevent tubing collapse after autoclaving
- Shape coding ensures proper alignment
- Locking mechanism prevents incorrect assembly
- Device makes audible click when engaged
- Permanent connection for security cannot be re-opened

Quality Standards

- Manufactured under clean conditions in a controlled environment
- Manufactured under a Quality Management System certified to ISO 9001
- Supplied with a Certificate of Test confirming the quality standards and quality control tests performed by Pall (including endotoxin and particulate tests)
- · Validation tests include
 - Burst
 - Creep-rupture
 - ♦ Tensile strength
 - Spore challenge ("soiling") test
 - Closure integrity
 - Water flow characteristics
 - Extractables
 - Autoclave

The fluid path materials of construction meet

- Biological Reactivity Tests in vivo for Class VI-121°C Plastics
- USP Physicochemical Tests for plastics.

















KleenpakTM HT Connector Technical Specifications

Materials of Construction

| Connector body ¹ | Polycarbonate |
|-----------------------------|--|
| Plunger | Polycarbonate |
| Rubber grommets | Thermoplastic elastomer |
| Adaptors¹ | Polycarbonate with TiO2 |
| O-ring | Internally lubricated ethylene propylene |
| Protective cap | Polypropylene |
| Peel-away strip | Hydrophobic polyethersulfone |
| Anti-actuation ring | Elastomer |

¹ Fluid path

Aqueous Extractables (NVR)

Water at 20 – 25 °C (68 – 77 °F) after autoclaving at 130 °C (266 °F)

Typically < 1 mg

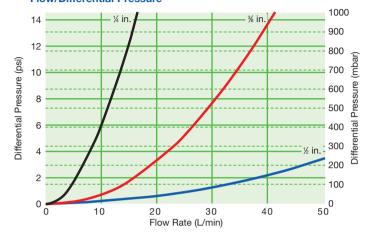
Sterilization Methods

| Consult with Pall Corporation on sterilization methods | | | |
|--|-------------------------------|--|--|
| Gamma irradiation | Maximum 50 kGy | | |
| Autoclave | 30 minutes at 130 °C (266 °F) | | |

Operating Conditions

Maximum operating pressure 3 bar (43.5 psi) at 40 °C (104 °F) and temperature

Flow/Differential Pressure



Connections (Male and Female)

6 mm (½ in.) hose barb 9.6 mm (½ in.) hose barb 13 mm (½ in.) hose barb

Dimensions (Nominal)

| | ¼ in. Hose Barb | % in. Hose Barb | ½ in. Hose Barb |
|--------------------------------------|-------------------|-------------------|--------------------|
| Male | KPCHT02M7 | KPCHT02M10 | KPCHT02M6 |
| Female | KPCHT02F7 | KPCHT02F10 | KPCHT02F6 |
| Internal diameter | 5.5 mm (0.22 in.) | 8.2 mm (0.32 in.) | 12.2 mm (0.48 in.) |
| Length when actuated | 173 mm (6.8 in.) | 173 mm (6.8 in.) | 123 mm (4.8 in.) |
| Female connector length with cap | 80 mm (3.2 in.) | 80 mm (3.2 in.) | 55 mm (2.17 in.) |
| Maximum diameter of female connector | 38 mm (1.48 in.) | 38 mm (1.48 in.) | 38 mm (1.48 in.) |
| Male connector length with cap | 125 mm (4.92 in.) | 125 mm (4.92 in.) | 100 mm (3.94 in.) |
| Maximum diameter of male | 38 mm (1.48 in.) | 38 mm (1.48 in.) | 38 mm (1.48 in.) |
| connector | | | |

Specifications and availability: The information provided is a guide to the part number structure and possible options. Product availability may be subject to change without notice. All specifications are nominal. This literature was reviewed for accuracy at the time of publication. For current information on the product and test methodologies, consult your local Pall distributor.

Ordering Information²

| Ordering information | | |
|----------------------|--|---------------------------|
| Part Number | Description | Quantity |
| KPCHT02F6 | Female connector with 13 mm (½ in.) hose barb | 25 per box, double bagged |
| KPCHT02M6 | Male connector with 13 mm (½ in.) hose barb | 25 per box, double bagged |
| KPCHT02F7 | Female connector with 6 mm (1/4 in.) hose barb | 25 per box, double bagged |
| KPCHT02M7 | Male connector with 6 mm (½ in.) hose barb | 25 per box, double bagged |
| KPCHT02F10 | Female connector with 9.6 mm (% in.) hose barb | 25 per box, double bagged |
| KPCHT02M10 | Male connector with 9.6 mm (% in.) hose barb | 25 per box, double bagged |
| KPCAID01A | Assembly Aid | 1 per box |

² This is a guide to the part number structure only.

1 bar = 10⁵ KPa













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Because of developments in technology these data or procedures may be subject to change. Consequently we advise users to review their continuing validity annually.

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